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ATMOSPHERIC PROTECTION & ENVIRONMENTAL CONSERVATION

EDITED BY

Dr. Manujakshi B. C.



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Atmospheric Protection & Environmental Conservation

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Preface

Environmental protection is the practice of individuals, organizations, and governments preserving the environment. Its goals are to preserve natural resources and the current natural environment, as well as to repair harm and reversal trends where practical. The biophysical environment is deteriorating, perhaps irreversibly, as a result of pressures from overconsumption, population increase, and technology. Governments have started putting restrictions on actions that harm the environment as a result of this recognition. Environmental movements have raised awareness of the many environmental issues since the 1960s. Protection measures are occasionally contested because there is disagreement over how much human activity has an impact on the environment.

Although it entered international environmental law relatively late, the protection of the atmosphere is now well-established. With a few notable exceptions, until 1979 no treaty attempted to restrict a state's ability to permit harmful atmospheric emissions as its main goal. However, certain accords had mandated broad preventive measures. The protection of the atmosphere has been covered by various treaties and other international laws since 1979. Although there is no atmospheric equivalent to the 1982 UN Convention on the Law of the Sea, regional and international legal instruments have been adopted that address a number of issues, such as transboundary pollution by sulphur dioxide, nitrogen oxide, volatile organic compounds, heavy metals, and persistent organic pollutants (POPs); the protection of the ozone layer; the prevention of climate change; and the protection of the environment of our oceans. The creation of these regulations has been influenced by precedents set by treaties protecting other environmental media, particularly the marine environment.

Want to defend our world, but aren't sure where to begin? Maybe you recycle at home already, or you're working to cut down on your plastic and food waste, but how about we take it a step further together and effect genuine change? The existence of delicate ecosystems, wildlife, and ultimately humans depend on protecting our natural environment. "Action is the antidote to despair," environmental campaigner Edward Abbey reportedly stated. Environmental conservation is the practice of protecting the environment to stop the devastation of the natural world brought on by human activities such as unsustainable farming, deforestation, and the combustion of fossil fuels.

Toxic air, plastic pollution, the degradation of natural habitats, and most urgently climate change are all side effects of these practices. Scientists warn that if we don't take action soon, natural disasters, rising sea levels, and extreme weather will rise much more, causing ecosystem collapse, mass extinctions of species, food scarcity, and human emigration on a worldwide scale.

Dr. Manujakshi B. C.
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CHAPTER - 1

INTRODUCTION LPG TO GAS LEAKAGE DETECTION

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To identify a hydrocarbon gas using infrared (IR) absorption, the gas must absorb optical radiation (IR) at the targeted wavelength. Different gases have a range of absorption. Liquefied petroleum will be the focus of this initiative. Propane and butane are the main components of gas, an energy source. Leakage may be found by measuring and contrasting the IR intensities at the source and detector due to the particular characteristics of gas's absorption of infrared light. A circuit with an alarm system will be added to the prototype to increase the efficiency of gas leakage detection and alert consumers when a leak occurs [1].

Utilizing early-warning tools like gas detectors is one of the most important components of any safety strategy in the majority of businesses for lowering hazards to workers and equipment. These can assist in giving you additional time to take corrective or preventative action. They may also be utilized as a component of an industrial plant's comprehensive, integrated monitoring and safety system. The rapid growth of the oil and gas sector causes extremely significant and hazardous gas leakage occurrences. Since gas leaks also result in major financial loss, solutions must be found at least to reduce the impact of these accidents. The difficulties include not just creating a gadget prototype that can only detect [2].



Figure 1: Damage that occurred due to LPG explosion.

An illustration of an LPG explosion is shown in Figure 1. When it is not adequately monitored, such an accident might happen. LPG is one of the heating sources used in Russia and other nations with four distinct seasons to keep people's homes warm in the winter. No one was present at the time of the explosion, I was at home. This explosion blasted away the house's walls and elevated the roof, scattering debris into the yards next door. The three people who lived in the two-story house, which belonged to Steve Cook, were briefly forced homeless.

Another gas that is challenging for humans to detect due to their limited senses is LPG. Cook claimed that natural gas was the source of the explosion, but was unable to smell any gas emissions due to an occupational injury that had taken his sense of smell. By chance, as the home blew up, he was about to pick up his daughter from school [3].

The acronym or short form for liquefied petroleum gas is LPG. It is a non-renewable source of energy, much like all fossil fuels. It is taken out of fossil fuels like gas and oil. The majority of LPG mixtures are made up of three or four-carbon atom hydrocarbons. The standard components of LPG are gas (C₃H₈) and alkane (C₄H₁₀). Depending on the source of the LPG and how it was made, tiny amounts of different hydrocarbons may also be supplied, as well as components other than hydrocarbons. Due to its high combustibility, LPG should be kept away from potential ignition sources and in a well-ventilated area to ensure that any run will disperse safely. LPG fumes are heavier than air, thus caution should be used.

Globally, gas sensors are now employed in industries including instrumentation, safety, and health. MQ-5 to carry out the same procedure as a DHT11 temperature sensor and a gas sensor. The MQ5 sensor is frequently used to find gas leaks in a variety of applications, while the DHT11 sensor measures the humidity and temperature of the immediate environment. On an LCD, the gadget also continuously shows the temperature, humidity, and leakage quantity. The built-in analog-to-digital converter of the Arduino can transform the analog value from the MQ6 gas sensor, which measures gas concentration in ppm, into a digital signal.

For thousands of years, oil has been used to light fires and other appliances. Seeps of crude oil or gas may naturally form in regions where oil is contained in shallow reservoirs, and some oil may simply be gathered through seepage. We are familiar with historical accounts of perpetual flames caused by the ignition and burning of oil and gas seeps. The location where the renowned oracle of Delphi was constructed circa 1,000 B.C. is one example. Chinese water-boiling technology is described in written texts dating back to 500 B.C. The first successful oil well was created in 1859 by "Colonel" Edwin Drake with the express intention of discovering oil. The Drake Well was situated in the tranquil farming region of the northwest [4].

The first successful oil well was created in 1859 by "Colonel" Edwin Drake with the express intention of discovering oil. In the heart of peaceful farmland in northwest Pennsylvania, the Drake Well caused the international look for petroleum's industrial use. Soon, oil had supplanted the majority of alternative vehicle fuels. As the 19th century came to a conclusion, the automotive industry grew and swiftly began using oil as fuel. Gasoline engines were necessary for creating effective aircraft. An important military advantage was the ability of oil-powered ships to go up to twice as quickly as their coal-powered equivalents. Gas was either burnt off or buried.

Even while attempts to transport gas date back to 1821, it wasn't until after World War II that welding methods, pipe rolling, and metallurgical developments made it possible to build dependable long-distance pipelines, sparking a boom in the natural gas sector. With its new plastic materials, the petrochemical sector swiftly boosted output at the same time.

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CHAPTER - 2

INFRARED RADIATION

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The wavelength of infrared radiation is longer than that of visible light but shorter than that of radio waves. Infrared radiation is emitted by a variety of everyday objects, including lasers, tungsten, and sunshine. There are several wavelengths of infrared light. Similar to visible light, which has a spectrum of wavelengths from red to violet. Figure 1 demonstrates where infrared light falls on the electromagnetic spectrum, in between the visible and microwave ranges. Typically, infrared radiation is created by items that are hotter than 10K [1].

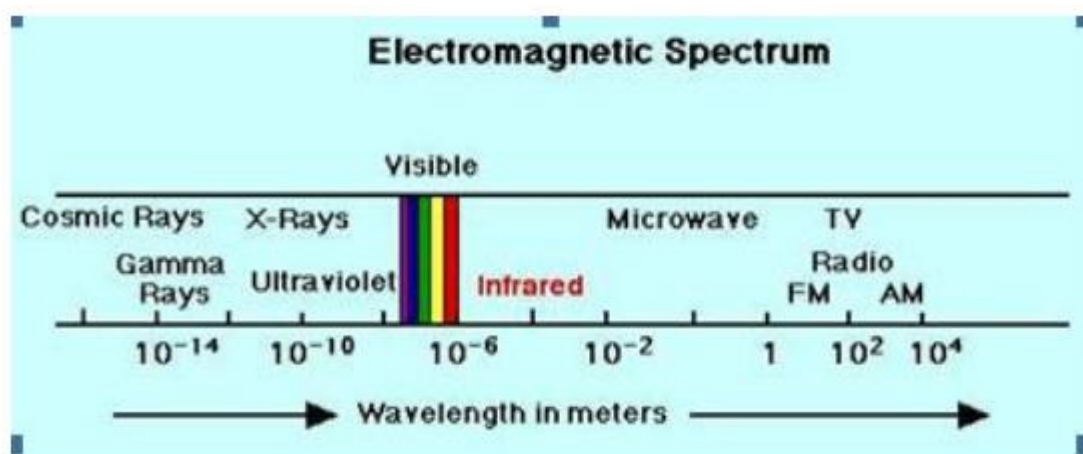


Figure 1: Illustrate the Electromagnetic Spectrum.

A section of the electromagnetic radiation spectrum with wavelengths ranging from around 700 nanometers (nm) to one meter is known as infrared radiation (IR), or simply infrared (mm). While shorter than radio waves, infrared waves are longer than visible light waves. Accordingly, the frequencies of IR, which range from around Range to 400 THz, are greater than those of microwaves but lower than those of visible light. Although longer infrared waves may be felt as heat, infrared light is invisible to the human eye. However, it does have certain similarities to visible light, such as the ability to be focused, reflected, and polarized [2].

Based on wavelength, infrared may be classified into several spectral zones or bands; however, the precise borders of each band are not uniformly defined. Near-, mid- and far-infrared are the three main categories of infrared. Additionally, it may be separated into five groups: near-infrared, short-wavelength, mid-wavelength, long-wavelength, and far-infrared. The range of wavelengths that are most similar to the visible light spectrum's red end may be found in the near-IR band. It is typically thought to be made up of wavelengths between 0.75 and 1.3 microns, or 750 and 1,300 nanometers. Its frequency varies between 215 THz and 400 THz roughly. This group generates the least heat since its components have the longest wavelengths and lowest frequencies. The mid-IR band, also known as the intermediate IR band, has wavelengths between 1.3 and 3 microns, or 1,300 to 3,000 nm. The range of frequencies is 20 THz to 215 THz. The far-IR band's wavelengths, which are the ones closest to microwaves,

range from 3,000 nm to 1 mm, or 3 to 1,000 microns. The range of frequencies is 0.3 THz to 20 THz. This group generates the most heat since its wavelengths and frequencies are the shortest.

There are several uses for infrared technology. Heat sensors, thermal imaging, and night vision gear are some of the most well-known types. Infrared light is employed in wired and wireless activities in communications and networking. Remote controllers convey focused signals to home entertainment systems like televisions using near-infrared light, which is relayed by light-emitting diodes (LEDs). Furthermore, optic fiber connections convey data using infrared light [3]. British astronomer Sir William Herschel made the infrared discovery in 1800. Herschel was aware that sunlight might be broken down into its parts by the use of a glass prism. The temperatures of the various hues he had produced were then measured. He discovered that when the hues changed from violet, blue, green, yellow, orange, and red light, the temperature rose. Herschel continued by taking a temperature reading in the region beyond the red area. He discovered the greatest temperature of all there in the infrared region.

Electromagnetic radiation (EMR) known as infrared radiation (IR), sometimes referred to as infrared light, has wavelengths that are longer than those of visible light. As a result, although IR from specifically pulsed lasers with wavelengths up to 1050 nanometers (nm) can be seen by humans under certain circumstances, it is invisible to the human eye. Between 700 nanometers and one millimeter, infrared light is thought to extend from the visible spectrum's supposed red boundary. Infrared makes up the majority of the thermal radiation that things at room temperature release. Like all EMR, IR carries radiant energy and functions as both a wave and a photon, a quantum particle. Infrared is often split into five groups based on wavelength and frequency: near-wavelength, short-wavelength, mid-wavelength, long-wavelength, and far-infrared.

Heat, thermal waves, and electromagnetic waves are other names for infrared radiation. This is a result of their ability to generate heat. Infrared radiation is occasionally used in situations when producing heat is necessary, such as in infrared heaters or for therapeutic purposes when a patient needs physical treatment. Infrared radiation may also be divided into near-infrared and far-infrared wavelengths [4]. Electronic uses for near-infrared radiation include camera sensors and TV remotes. Since their wavelength ranges are close together, their applications may be comparable to those for visible light. Far infrared radiation has higher thermal energy. Far-infrared radiation is given off by everything that produces heat. Even at 37 degrees Celsius, the human body emits infrared radiation with a wavelength of around 800 nm.

Infrared radiation from the sun is a major source of energy that reaches the Earth. The climate of the Earth is significantly influenced by the ratio of infrared radiation that is absorbed and released. The characteristics of infrared waves are enumerated below. An infrared wave is referred to as a transverse wave in Serway's College Physics because its displacement is at a right angle to the wave's path of travel. Wavelength Infrared waves have distinctive wavelengths that are often measured in microns. One millionth of a meter is referred to as a micron. A typical infrared wave has a wavelength of 0.7 microns. Infrared waves have a maximum wavelength of 350 microns.

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CHAPTER - 3

GAS DETECTION PRINCIPLE BY INFRARED ABSORPTION

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The ability to absorb infrared light is a feature of several atmospheric gases. A molecule like propane or butane is exposed to infrared light, which causes the bonds to bend and vibrate. This is referred to as IR energy absorption. A molecule's kinetic energy increases through the IR radiation's absorption [1]. Unlike UV light, IR radiation lacks the energy to cause electronic transitions. Only substances with tiny energy differences between their potential vibrational and rotational states may absorb IR. A molecule's internal rotations or vibrations must result in a net change in the dipole moment of the molecule for it to absorb IR. Radiation will occur if the frequency of the radiation matches the vibrational frequency of the molecule. The catalyst detector is now used in the industry to detect gas leaks. Comparing this new technique to the catalyst detector reveals several advantages. Utilizing infrared gas detectors has several benefits, including:

1. Resistance to poisoning and pollution.
2. The capacity to function in enhanced oxygen or the lack of oxygen.
3. The capacity to function continuously in the presence of gas.
4. Can function more consistently under various flow conditions.
5. The sensor will not be harmed even if it is filled with gas; the reading will remain high.

It is crucial in several applications, including industrial pollutant gas leakage detection (e.g., H₂, NO₂, NH₃, H₂S, CO, and SO₂), environmental monitoring, healthcare, the food industry, and homeland security, to be able to qualitatively or quantitatively identify certain gases. High responsiveness, quick response/recovery times, excellent stability/repeatability, strong selectivity, room-working temperature, low cost, and simple manufacturing make up an ideal gas sensor's performance metrics. According to the idea behind them, gas sensors modify the electrical, optical, thermal, mechanical, magnetic (magnetization and spin), and piezoelectric characteristics of the active material to convert gas adsorption on its surface into a detectable signal. These concepts have led to the development of several types of gas sensors with various transduction methods.

These principles have led to the development of numerous different types of gas sensors with various transduction mechanisms, field-effect transistors (FETs), Schottky and junction diode sensors, solid-state electrochemical sensors (SSES), quartz crystal microbalances (QCM), gas capacitors, surface acoustic wave (SAW), and plasmonic and surface-enhanced Raman spectroscopy (SERS) sensors. The change in the system resistance or conductance brought on by gas adsorption is detected in type gas sensor devices. One of several methods, including the Hall Effect, magnetization, spin orientation, ferromagnetic resonance, magneto-optical Kerr effect, and magneto-static wave oscillation effect, is used to assess changes in the magnetic characteristics of the active materials in magnetic gas sensors. The benefit of the piezoelectric action of the sensor material, whose frequency shifts, is used in surface acoustic wave gas detection [2].

The interaction of the gas molecules with the active materials causes optical characteristics like optical absorption, transmission, refractive index, and surface Plasmon effects, which are monitored by optical gas sensors to identify the different gas species. Hot subjects including internet of things (IoT) devices, and wearable, flexible, and self-powered gadgets present new potential for sensing technology. As a result, research in these fields will result in the creation of gas sensors that are low-cost, low-power, compact, long-lasting, and selective for the detection of hazardous gas species. The chemical selectivity and sensitivity to dampness and high-temperature functioning of several types of gas sensors are drawbacks. For instance, the change in sensor resistance can dramatically affect improved electrochemical gas sensors.

For instance, in the case of improved electrochemical gas sensors, the total electrical effect is highly complicated due to concurrent surface processes, and the change in sensor resistance might substantially vary in the real environment due to the existence of other gas species. Additionally, reliable connections for powdered samples for the traditional electrical property-based gas sensors are difficult to manufacture. Due to their flammability at higher working temperatures, the electrical property-based hydrogen gas sensors also pose a fire threat. Magnetic gas sensor approaches, in which the magnetic properties of the materials become affected when exposed to gas molecules, have arisen in this respect to tackle these problems. The methods used to make silicon are compatible with these magnetic gas sensors.

These magnetic gas sensors can be integrated into on-chip electronics since they are compatible with the manufacturing procedures used to create silicon devices. Different laboratory magnetic methods and apparatus, such as superconducting quantum interference devices (SQUID), vibrating sample magnetometers (VSM), polarizing neutron reflectivity, X-ray resonant magnetic scattering (XRMS), Hall effect, optical Kerr effect, and ferromagnetic resonance setups, are used to track systematic changes in the magnetic properties and exchange coupling when exposed to gases. Additionally, nanomaterials are important in further enhancing the functionality of the gas sensor. In comparison to their bulk counterparts, the nanomaterials exhibit outstanding physical, chemical, and optoelectronic capabilities. Their vast surface area and regulated grain size contribute to their great sensing capability [3].

Their vast surface area and regulated grain size contribute to their great sensing capability. For the gas sensing method, both of these characteristics disclose a greater surface volume ratio. To achieve great sensing performance, their large surface area and carefully managed grain size are crucial. This review article examines the operation, foundations, and most current advancements of magnetic gas sensors based on various materials [4].

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CHAPTER - 4

LIQUEFIED PETROLEUM GAS

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Liquid petroleum gas is often known as LPG or LP Gas. This is a general explanation of Butane (chemical formula C_4H_{10}) and Propane (chemical formula C_3H_8), both of which may be stored independently or in combination. Propane and butane, two hydrocarbon gases, are combined to form LPG used as fuel for cars and heating equipment. Propane and butane can be liquefied at low pressure to become gaseous at room temperature for easy packaging.

The term "LPG" refers to gases that may be liquefied either at normal pressure or normal temperature by applying cooling via refrigeration or a small pressure increase. There are two sources of LPG. In oil and gas areas, it naturally exists apart from the others [1]. LPG is used as a fuel for home, commercial, horticultural, and agricultural applications as well as for cooking, heating, and drying. LPG has a variety of distinct uses, such as automobile fuel and an aerosol propellant. Lighting may also be produced with LPG by using pressure lamps. The following are some benefits of LPG gases:

- It is simple to establish the ideal fuel-to-air mix ratio that enables the full combustion of the product due to its comparatively few components. This is what gives LPG its characteristically clean burning.
- It is simple to liquefy and store butane and propane in pressure containers. These characteristics make the gasoline extremely transportable, allowing for simple delivery to end users in cylinders or tanks.
- LPG offers alternatives to fluorocarbons, which are known to damage the ozone layer of the planet, for aerosol propellants and refrigerants LPG serves as a replacement because of its portable nature and clean burning capabilities of native fuels like coal, wood, and other organic material.
- This offers a remedy to deforestation and the decrease in airborne particulate matter (haze) brought on by the burning of local fuels.

Since their magnetic characteristics, such as saturation magnetization, and remanence magnetization, are extremely sensitive to reducing or oxidizing gases, metal oxide-based materials are well recognized for their gas-sensing applications. A schematic depiction of the experimental setup used to detect gases using magnetism by detecting changes in their magnetic characteristics the setup typically comprises a VSM with the ability to generate a changeable magnetic field H and accessories for gas flow configurations. Gas cylinders are connected to high-temperature heating units and mass flow controllers, which are set up for controlled sensing measurements when gases are present at various temperatures and a magnetic field is applied. Surface absorption occurs when reducing or oxidizing interactions between gas molecules and semiconducting magnetic oxides or magnetic materials occur [2].

The surface absorption of ions and molecules causes a change in the material's vacancy and defect concentration, which is a key factor in the change when semiconducting magnetic oxides or magnetic materials interact with gas molecules reducing or oxidizing. Because of the rise in

uncompensated surface spins caused by the surface-adsorbed ions or molecules, the electronic structure at the surface of the material is altered. The experimental proof of magnetic gas sensing was shown by the systematic change of $\text{Sn}_{0.95}\text{Fe}_{0.05}\text{O}_2$ in the presence of H_2 gas above 475 K. The chemisorbed water on the nanoparticle surface was shown to impede particle-gas interaction at temperatures below 475 K, however, for temperatures above 475 K, the chemical reduction of the gas molecules by the oxygen species on the surface led to an increase in the carrier concentration. Additionally, after several gas-sensing cycles, the $\text{Sn}_{0.95}\text{Fe}_{0.05}\text{O}_2$ nanoparticles exhibited steady ferromagnetic activity, indicating their high stability and lengthy cycling capability. In the presence of H_2 gas at quantities in the nanoscale antiferromagnetic hematite, saturation magnetization and remanence increased by one to two orders of magnitude.

Similar to how rose for 60 mL min^{-1} from 60 to 250 One, no more change was seen with increasing gas flow. Analysis of the Fe_2O_3 samples using X-ray photoelectron spectroscopy (XPS) before and after hydrogen treatment revealed that the observed change in magnetization is caused by the formation of oxygen vacancies. Following interactions with gas molecules (CO , CO_2 , NO , NO_2 , N_2O , SO_2 , NH_3 , H_2O , H_2S , CH_4 , O_2 , H_2 , and N_2), density functional calculations of the MnN4 moiety-embedded graphene (MnN4-Gp) revealed glaring alterations in its electrical and magnetic characteristics. After NO , CO , and NO_2 were absorbed, the magnetic moment of MnN4-Gp fell from 3.01 B to 0.13, 1.01, and 2.01 B with recovery periods of 2.5 1014 s, 1.4 s, and 8275 s, respectively [3].

Co-multi-layered films have been reported to have saturation magnetization and perpendicular anisotropy energy that alter the reversibility with H_2 gas adsorption and desorption. When H_2 is adsorbed, electronic transfer to a Co band close to the Co/Pd interfaces is thought to be the cause of the change and magnetic anisotropy. The transition metal's magnetic characteristics changed overall as a result of the electron transfer which decreased the difference between the density of states of spin-up and spin-down electrons at the Fermi level. Similar to this, hydrogen absorption can alter the magnetic coupling in Fe/Nb and Fe/V multi-layered films, which was supported by SQUID magnetization experiments despite the method's effectiveness, its use is constrained by its high cost and difficult optimization of several setup factors [4].

LPG is a fuel gas used in cars, culinary appliances, and heating appliances. To lessen harm to the ozone layer, it is being employed more and more as a refrigerant and an aerosol propellant. It is sometimes referred to as autogas, or even just gas when explicitly utilized as a car fuel. Most frequently, blends containing both propane and butane are employed. The mixtures have more propane in the winter and more butane in the summer in the northern hemisphere. Commercial propane and HD-5 are the two LPG grades that are most often sold in the US. The American Society of Testing and Materials and the Gas Processors Association (GPA) both issue these requirements these requirements also mention mixes of propane and butane.

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CHAPTER - 5

INFRARED GAS DETECTION MODEL

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An infrared source lights a volume of gas that has entered the measuring chamber to briefly explain how they work. As the light travels through the gas, certain infrared wavelengths are absorbed while others are perfectly unaffected. A collection of optical detectors and appropriate electrical devices monitor the absorption, which is proportional to the gas concentration. Relative to the intensity of light at a wavelength that is not absorbed, the change in absorbed light intensity is quantified. The gas concentration from the absorption is calculated by the microprocessor and reported. The signals from the reference signal detector and the measurement signal detector are equal when there is no gas present [1]. In most cases, propylene, butylene, and numerous other hydrocarbons including C_2H_6 , CH_4 , and C_3H_8 are also found in minor amounts. HD-5 is used as an autogas standard and caps the quantity of propylene that may be added to LPG at 5%. Leaks are quickly discovered because of the addition of the strong odorant ethane thiol. EN 589 is the name of the widely accepted European Standard. Figure 1 Infrared Gas Detection Model.

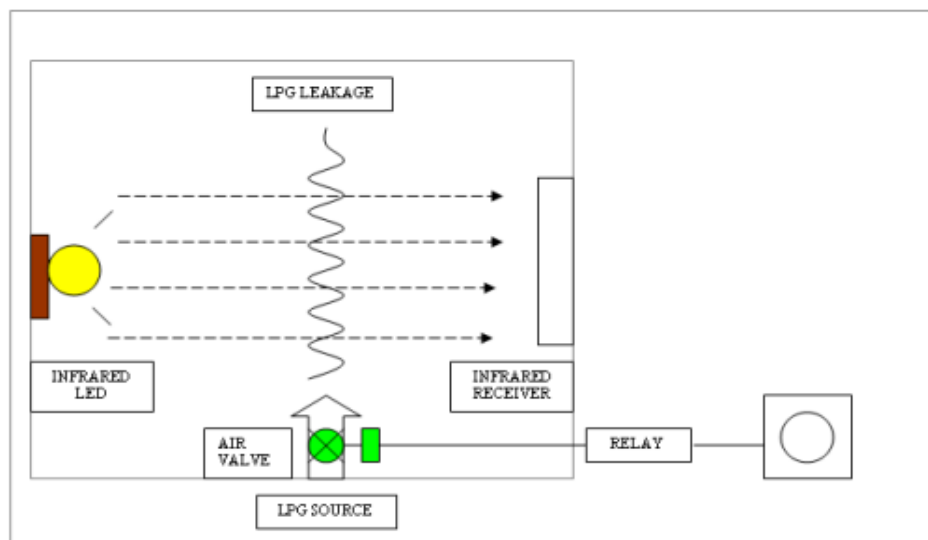


Figure 1: Infrared Gas Detection Model.

Alarm System

Designing the alarm circuit for the prototype is the first step in this project. Signals are delivered to the oscilloscope and relay circuit whenever the receiver circuit detects the existence of gas leakage. Users will be alerted to the breach through an automated alarm system [2].

Emergency Shutdown Valve

The design of the circuit for the emergency shutdown valve circuit would come after the first portion. When a leak develops, the shutdown valve will immediately block the gas supply to

prevent serious consequences. In addition to closing the shutdown valve, the relay circuit also serves as a switch to activate the alarm.

Circuit Construction

To select the most acceptable IR circuit to execute in this project, research was done on circuit samples from prior projects as well as commercially accessible technologies. After selecting the most trustworthy circuit to be built, the PSPICE simulation is used to get a general understanding of how the circuit will behave.

Transmitter Circuit

In this, the transmitter circuit will serve as the IR radiation source. The transmitter circuit must be built to broadcast the required IR frequency since LPG gases absorb IR at a certain wavelength. Theoretically, LPG gases would block IR light at the 3.4 megahertz frequency. In Figure 2 shows the adjustable timer circuit diagram with relay output.

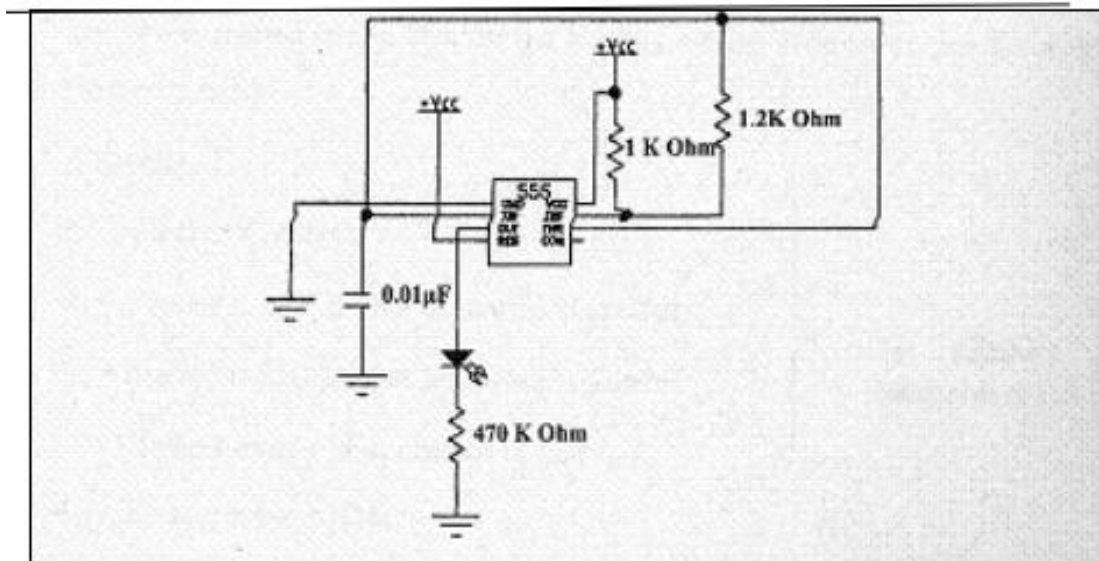


Figure 2: Adjustable Timer Circuit Diagram with Relay Output.

Thermopile detector built and set up to receive infrared radiation after it has passed through the gas sampling zone and to subsequently provide an output signal corresponding to the concentration of at least one chosen component of the process gas and process control equipment set up to receive the thermopile detector's output [3]. The interleaved thermocouples in the detector are active, and they are arranged in a variety of electrically opposed patterns on a common surface of a substrate blind compensating thermocouples, which have a low emissivity coating to reduce their sensitivity to infrared radiation and a high emissivity coating to boost their sensitivity to infrared radiation.

A thermopile detector is built and set up to receive infrared radiation after it has passed through the gas sampling zone and to subsequently provide an output signal corresponding to the concentration of at least one chosen component of the process gas and process control equipment set up to receive the thermopile detector's output [4]. A thermopile detector for a temperature measurement device that is physically and electrically set up to deliver an output signal that displays a target temperature mostly independent of the impact of variations in

ambient temperature The detector is made up of many electrically opposed thermocouples that are interleaved and located on a shared surface of a substrate. The interleaved thermocouples are active thermocouples that have a high emissivity coating to improve their sensitivity to infrared light.

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CHAPTER - 6

INTEGRATED INFRARED CIRCUIT

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Students should be aware of the fact that the infrared source produces heat since it has numerous benefits over the catalyst detector when utilized as a gas detector. Despite being one of the most used lighting sources, the incandescent bulb should not be used to detect gas leaks [1]. Since this research focuses on the detection of flammable gas leaks, an infrared light source is required. The usage of a 555 timer circuit is also inappropriate since it is unable to provide the vibrational frequency needed to match the motion frequency of the LPG molecule, Terahertz [2]. To increase the frequency produced, the student has switched out the IC 555 Timer for an operational amplifier, the IC LM741. The circuit is then demonstrated as described in the following Figure 1.

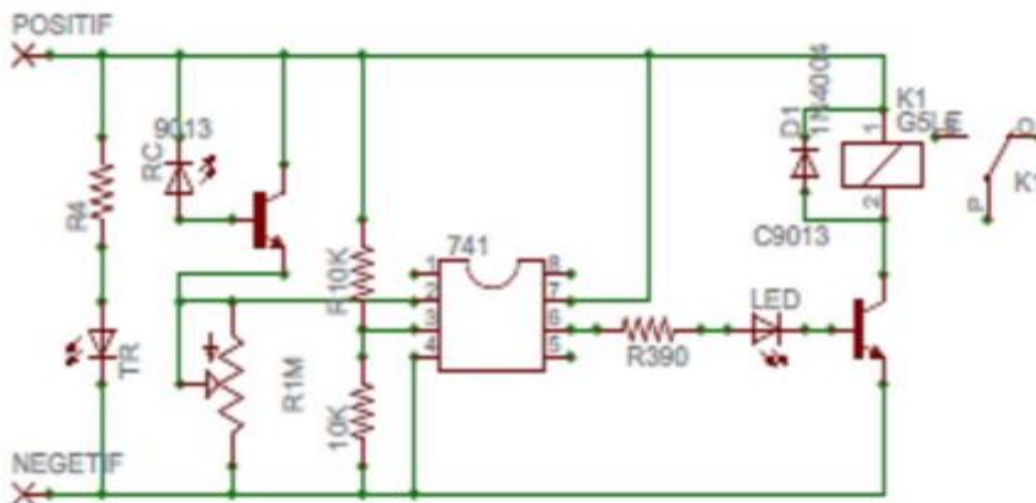


Figure 1: Illustrate the Infrared circuit.

First, the circuit is created with EAGLE software, which is essential for producing PCBs. The circuit works with a 9V power supply. R4 is designed to restrict the flow of current to the infrared emitter. The resistor is then turned into a capacitor if the voltage supply is 5V. A 560 Resistor is selected as R4 since a 9V supply is being used. The 9V supply was used since it is simple to buy at any hardware shop. By including a variable resistor in the circuit, the infrared transmission range may be altered. As much as 1 meter can be detected at its greatest range. The prototype model in this project is intended to detect infrared radiation at a 15-meter distance.

As much as 1 meter can be detected at its greatest range. The prototype model for this project is made to detect infrared radiation at a 15 cm distance. The LED is used to show when infrared radiation has been absorbed. If the leak occurs the LED will turn on or off depending on what has happened and been picked up by the infrared receiver. A diode and a 100-ohm resistor are installed at the infrared LED receiver to monitor the voltage variation of the circuit. This is done to connect the circuit to the oscilloscope and smooth the voltage. The experiment was carried out in a small space, hence the outcome is displayed below the oscillator is used to measure the voltage it takes the circuit 10 seconds to identify a leakage at a distance of 15 cm.

Alarm Circuit and Triggering Relay:

The voltage supply is linked in parallel with the relay. As a result, a 9V relay is chosen to act as an electronic switch since the 9V supply is being utilized. It is necessary to install a normally-closed relay on the infrared sensing circuit. The switch closed and left the circuit for the infrared detector running. Once the leak has been detected, there will be a quick reduction in voltage that will cause the relay's switch to automatically move to the opposite position, turning on the alarm [3].

Gas Chamber:

If the PCB circuit is ever difficult to paste on the prospect, the plywood is employed as a backup. Onto this piece of plywood, the student will screw the circuit. Additionally, because this plywood is dark in color, the LED will be easier to see by observers. Check to see if the LED for the alarm circuit is on and blinking.

Detecting the Excessive LPG Leakage:

The circuit has been altered to detect an excessive amount of LPG leakage to improve the degree of safety detection. Utilizing infrared light, the LM 3194n is used to show the voltage value that has decreased as a result of LPG absorption. A linear analog display is produced using the LM3914 integrated circuit, which monitors analog voltage levels and powers 10 LEDs. The display transforms from a moving dot to a bar graph using just one pin. Since the current drive to the LEDs is controlled and programmable, resistors are not necessary [4].

LEDs 1 through 10 are used to indicate the voltage value following the absorption of LPG gas. LED 1 displays the highest voltage, indicating that just a little amount of LPG has spilled into the environment, whereas LED 10 displays the opposite showing that the minimal voltage detected by the IC LM 3914 caused the largest quantity of LPG leakage to be released into the environment.

Advantages of Infrared in Detecting the Combustible Gas:

High dependability and easy installation are two benefits of infrared technology. The majority of the many hydrocarbons prevalent in the industry today are detected with an infrared sensor and a catalytic combustion sensor, respectively. It is crucial to take into account that the specific compounds must be monitored since some, like hydrogen, does not lend themselves to detection using a general-purpose infrared (IR) detector. We shall examine the fundamental operating principles of infrared technology to provide a clearer explanation.

The Infrared (IR) detection technique relies on the infrared radiation's absorption at particular wavelengths as it travels through a volume of gas. Two infrared light sources are typical. The intensity of two distinct wavelengths one at the absorption wavelength and the other outside the absorption wavelength is measured by an infrared light detector. The amount of radiation hitting the detector is decreased if gas is present between the source and the detector. Gas By contrasting the relative values between the two wavelengths, concentration may be calculated.

The capacity of some gases to absorb IR radiation provides the foundation for infrared gas detection. Around 3.4 micrometers is the IR absorption peak for several hydrocarbons. As was already established, some combustible gases and hydrocarbons respond poorly or not at all to a general-purpose IR sensor. Acetylene, hydrogen, ammonia, and carbon monoxide cannot be identified with this method, in addition to aromatics and acetylene.

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CHAPTER - 7

INTRODUCTION TO HYDROPONIC SYSTEM

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Since the beginning of time, plants have been cultivated in soil where they naturally get all the nutrients, minerals, and water they need from the earth. Different types of soil are required by each plant for its development. Some plants that require a lot of water need clay soil, while others need sand that can drain standing water quickly. Even some plants like loamy soil since it is neither water-retaining nor water-draining. Since only a certain number and kind of crops can be grown in a given region, this need inherently limits the diversity of farming. Therefore, hydroponics refers to a condition in which the soil type need for a particular variety may be removed while maintaining the crop's requirement for nutrients, minerals, water, etc.

Growing plants without soil by using mineral fertiliser solutions dissolved in water is known as hydroponics, which is a subset of hydroculture. Greek word hydroponics is a combination of the terms hydro, which means water, and ponos, which means work. The actual meaning is working water. The basis of hydroponics is the idea that if you give plants what they need, they will flourish. Hydroponics was developed in order to eliminate the impact of Mother Nature since it may be used in a regulated growth environment. The growth medium and water in hydroponics take the place of the soil [1]–[3].

The basis of hydroponics is the idea that if you give plants what they need, they will flourish. Hydroponics was developed in order to eliminate the impact of Mother Nature since it may be used in a regulated growth environment. Water and growth medium are used instead of soil in hydroponic systems. Among the growth mediums are Perlite, sand, Rockwool, etc. They primarily transmit nutrients from the water and maintain oxygenation of the roots. By using a water pump, nutrients are often introduced to the water, transferred to the growth medium, and then passed via the roots of the plants. A timer often determines the gap between each activity.

Most hydroponically produced plants are cultivated inside or in greenhouses. This implies that farmers will be in charge of all environmental factors, including climate, temperature, lighting, ventilation, and so on. Plants are grown in water without the need of soil using a technique called hydroponic gardening. This method controls how many nutrients are present in the liquid solution that is used to irrigate the plants. Also modified or controlled is the pace at which the plants get their nutrients [1], [3], [4]. It makes use of an irrigation system, where crop roots are given a balanced nutrient solution dissolved in water with all the chemical components required for plant development. Plants may grow directly on the mineral solution, but they can also grow on an inert substrate or medium. The hydroponic farmer has the most control over the plants' growth environment. Despite the system's high degree of automation, proper management is still necessary to provide the best possible output.

Hydroponic farming advantages:

In comparison to soil-based farms, a well-designed hydroponic system wastes less water and nutrients. In a hydroponic system, the plants' roots get direct hydration and nutritional feeding

while being continually recycled. Additionally, this removes the usual risks of runoff and overland flow, which are responsible for ordinary land and water contamination, respectively.

By lowering cultivation costs, increasing revenues, and opening the door for environmentally friendly agricultural methods, both of the aforementioned elements have significant economic advantages. In areas with significant water shortage, this is of utmost significance.

Also advantageous is the fact that the lack of the soil medium lowers the risk of illness. The land must be tilled and cultivated for traditional farming to take place. Before the real growing season, all of these processes take up a lot of time and demand a lot of effort, but hydroponic farming doesn't require any soil and doesn't include any tilling, therefore it requires much less labour and takes much less time.

Hydroponics and sustainable agriculture

Hydroponics is put forward as a solution to combat climate change, to reduce the environmental damage and species extinction caused by overexploitation and intensive farming. It also allows for a more rational use of water, an ever-scarcer resource. Hydroponic crops are also more profitable and easier to control, which turns them into a weapon to fight against hunger and to enhance food safety, especially in developing countries. According to the consultancy Berkshire Hathaway, the global hydroponics market is expected to grow to US\$725 million by 2023, with a compound annual growth rate of 18.1 %. Hydroponics is also one of the latest trends in smart farming, which consists of using technological tools, from geolocation to big data, artificial intelligence, the Internet of Things and drones to achieve greater yield from crops. The first vertical hydroponic farms, veritable skyscrapers dedicated to growing plants, are already being built in Drotten (Holland), a country where soil and sun are scarce.

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CHAPTER - 8

TYPES OF HYDROPONIC SYSTEM

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Both active and passive hydroponic systems are possible. Active refers to the movement of nutritional solutions, often by a pump. A wick or the anchor of the growth medium is what passive depends on. Recovery or non-recovery are additional terms used to describe hydroponic systems. Recovery entails reusing the nutritional solution in the system. The fertiliser solution is supplied to the growth medium and disappears while there is no recovery. A fundamental hydroponic system will essentially resemble the picture on the right. The primary varieties of hydroponic systems are six. In the meanwhile, water/moisture, nutrients, and oxygen are necessities for plant roots [1]–[3]. Therefore, the ways vary in how the systems provide these crucial components to plant roots. Although there are many variants with various names, all hydroponic systems fall under one of these six main categories. You will get fully informed about them. The Wick system will be discussed first.

Wick System

The wick system operates automatically. There are no moving components and no need for pumps. The most fundamental form of hydroponic system is this one, by far. Just as it sounds, the wick system draws up nutrient solutions from the reservoir to the plants by capillary action, just as a wick would draw up a nutrient solution into a growth media. Additionally, coconut fibre, perlite, or vermiculite are acceptable options for the medium. The drawback is that the wick only works well for smaller, non-fruiting plants like lettuce and herbs since it can't create a strong stream of water and fertiliser solution. The method also has a tendency to keep the growth media moist. An excessive amount of moisture makes it more difficult for plant roots to absorb oxygen. The wick technique is not the best method for hydroponically growing plants.

Deep Water Culture (DWC)

DWC has moving pieces since it is an active recovery mechanism. This is the most basic active hydroponic growing setup. A net pot, a reservoir or container, a cover, and a pump are all that are required. In a net pot with some growth medium, plants will be cultivated. The reservoir's or container's top lid is used to position and hold them. The nutrient solution kept in the reservoir below is reached by roots that emerge from the net pot. An air pump enables roots to breathe while also oxygenating the water. In other words, this technique works by submerging the roots of the plant directly into the highly oxygenated nutritional solution of the reservoir. This system's disadvantage is that it struggles to manage enormous, slowly-growing plants. Other than lettuce, very few plants flourish in this environment.

Flow and Ebb System (Flood and Drain)

Although less prevalent, the active and recovery kind is nevertheless highly powerful. Basically, the way this system operates is as it sounds. The root system of the plant receives a torrent of nutrient solutions, which periodically drain. The procedure continues. In a tray or other container with a growth media, plants are cultivated. A timer is set to activate the pump,

which forces water containing nutritional solutions to ascend through the tube and onto the system's main component from a reservoir below. Gravity will automatically drain the solution back into the reservoir when the tray or container has been fully filled (flooded) and has soaked the plant roots at certain intervals and water levels. Depending on the hydroponic gardener's preference, a number of growth mediums, such as gravel, granular Rockwool, grow pebbles, perlite, etc., may be utilised with this system. Power outages or pump and timer failure, which results in root dryness and a halt to water cycles, are possible risks.

The Nutrient Film Technique (N.F.T)

This hydroponic active and recovery system is a highly popular one that many gardeners have utilised for commercial gardening. The reusable nutrition solutions and submersible pump are used by N.F.T once again. No timer is needed since the solutions are continuously flowed. Pumping the fertiliser into the growth tray (or a tube) allows it to reach the plants' roots. The little downward tube allows the flow to return to the reservoir once it reaches the end of the channel. The roots that are hanging above the water get sufficient of oxygen from the air around them as well as continual wetness. Air stones or capillary matting must be inserted in the reservoir to deliver oxygen in the water and the grow tube. Additionally, this makes it possible for the system to function continuously without operator intervention. Plants are often kept in a grow-basket or a supporting collar since no growth medium is employed. Furthermore, a prolonged stoppage of the fertiliser solution might cause the roots to dry up and lead to the death of the plants since there is no growth medium to retain moisture [3]–[5].

Drip System

Both active recovery and non-recovery types of systems may use drip systems. They are among the most widely used hydroponic system types in the world, particularly among industrial producers. The system's fundamental ideas are simple but effective, which explains its widespread use. The submersible pump is scheduled by a timer. Through a short drip line, the nutrient solution is pumped and drip-fed onto the base of plants when the timer goes off. Additionally, gardeners may change the quantity of solution per plant they desire using this line emitter for each plant. In a recovery drip system, the drip tray is used to return the nutritional solution to the reservoir. The non-recovery method, which is ineffective and was only often employed in the early days of hydroponics, does not collect the leach-out.

However, although the recovery method may be more effectively and economically done by recycling the surplus solution, the non-recovery method requires less upkeep for the same reason that the solution is not recycled, protecting the reservoir's pH. Gardeners may use this method to mix pH-adjusted fertiliser solution in the reservoir and then completely forget about it until they need to add more. Hydroponic gardeners should routinely check pH as they recover. Since this is a drip system, slow-draining materials like Rockwool, coconut coir, or peat moss are often used. The blockage that results from nutrient particles building up in the emitter is a drawback of the drippers/emitters system.

The aeroponic system is most likely the most technologically advanced of the six types. Similar to the N.F.C method, no growth media is utilised, and the plant roots dangle freely in the air. However, with aeroponics, instead of passing through a thin layer of nutrients through a channel, the nutrient solution is continuously pumped and sprayed onto the root systems. The fertiliser pump is timed, however the cycle is significantly shorter than with typical hydroponic systems. The typical period between misting intervals is a few minutes. Again, if the misting

cycle is interrupted, the roots will quickly dry up since they are exposed to the air. And unlike other varieties, this system is neither as inexpensive nor simple to set up.

Dutch Bucket

The Dutch Bucket, or Bato Bucket system, is without a doubt one of the most adaptable hydroponic growing techniques used by amateurs and greenhouse farmers to cultivate a variety of plants. Tomatoes are the most popular plant to be cultivated, and this system is ideal for them since it can hold enormous, vining plants. Depending on how growers wish to put things up, the system may be recirculated or not. A drain line that has one end oriented toward the reservoir may be attached to the buckets in order to save water and nutrients. The recirculating system has the drawback that it may eventually lead to nutritional imbalance. Therefore, you need often refill the nutrition in the reservoir. Due to their high plant support capacity and excellent water to air holding ratio, perlite, vermiculite, and expanded clay pellets are acceptable growing medium for this system. The number of buckets utilised, the kind of buckets used for growth material, and the pipes used may all affect the design of the Dutch bucket. But everything works on an ebb and flow basis (flood and drain method). Overall, any hydroponic gardener, experienced or not, should give this unique and practical technique a try.

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CHAPTER - 9

HYDROPONICS SYSTEMS AND PRINCIPLES OF PLANT NUTRITION

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Plants are grown hydroponically when they are submerged in nutrient-rich water. NFT (nutrient film technique) systems and deep-water float systems, in which plant roots are placed in nutrient solutions, are examples of this sort of hydroponic systems. Growing plants without soil is another meaning of hydroponics. This definition classifies growing plants in soilless media (potting soil) or other forms of aggregate media as hydroponic systems. These media include sand, gravel, and coconut coil. Here, the term "hydroponics" refers to plant cultivation without the need of soil [1]–[4].

Essential Vitamins

17 vital nutrients are necessary for plants to operate effectively. These nutrients are essential for the activities involved in plant growth and development. For instance, magnesium is an essential part of chlorophyll. A pigment called chlorophyll is utilised to absorb the light energy required for photosynthesis. Most plants are green because of this reflection of green wavelengths. The chlorophyll molecule's nucleus is magnesium.

Macronutrients and micronutrients are two main categories for essential nutrients. Both macronutrients and micronutrients are necessary for the growth and development of plants. Carbon, hydrogen, oxygen, nitrogen, phosphorus, potassium, sulphur, calcium, and magnesium are all macronutrients. Micronutrients include copper, nickel, boron, molybdenum, boron, zinc, iron, manganese, and zinc. The quantity needed by plants distinguishes macro- and micronutrients. More macronutrients are needed than micronutrients.

Plant nutrition cannot be discussed without taking pH into account. In hydroponics, the pH of the water used to create nutrient solutions and irrigate plants is our main concern. The availability of nutrients to plants is significantly influenced by pH, a measurement of the relative acidity or hydrogen ion concentration. A scale of 0 to 14 points is used to quantify it, with 0 being the most acidic, 7 being neutral, and 14 being the most alkaline. Each unit corresponds to a 10-fold change on the logarithmic scale.

The pH scale, which ranges from 4.0 to 10.0, is shown at the bottom of the chart. The relative acidity or alkalinity is shown at the top of the graph. Relative nutrient availability is shown in the chart as a bar. The amount of nutrition that is comparatively accessible increases with bar width. The nitrogen bar, for instance, is the broadest between a pH of 6.0 and 7.5. This is the pH where plants can use it the most easily. Between 4.0 and 4.5, it is fairly narrow and less easily accessible for planting. The water's alkalinity must also be taken into account. An indicator of capacity is alkalinity. It gauges the water's ability to counteract acid. Carbonate and bicarbonate together account for the majority of this; however, hydroxide, ammonium, borate, silicate, and phosphate may all play a role.

Nutritional Paradox and Interactions

The proportional quantities of nutrients that are present in the nutrient solution are generally the same as those that are absorbed by plants. However, if one vitamin is present in excess, it may be absorbed more readily at the cost of another nutrient. It is nutrition antagonistic. In this scenario, it is possible for plants to lack a nutrient even when there are ample levels of that nutrient in the nutrient solution.

For instance, 190 ppm nitrogen and 205 ppm potassium are specified in the formula for a hydroponic tomato fertiliser solution. 2,050 ppm of potassium is added as a result of a mistake in the fertiliser calculations. Even if 190 ppm of nitrogen were added, too much potassium in the solution might cause it to react negatively with nitrogen (and other nutrients), leading to a nitrogen deficit. Common conflicts are shown in the table below.

Issues with Nutrition

As nutrition issues may immediately cause plant symptoms, hydroponic systems are less forgiving than soil-based systems. Because of this, it's important to regularly check the nutrient solution's composition and the nutritional state of the plants.

Salts That Are Soluble Cause Damage

Cause: Damage from soluble salts may be brought on by excessive fertilisation, poor water quality, salt buildup over time in aggregate media, and/or insufficient leaching. Fertilizers are salts, and in hydroponic systems, they are often fertigated. If they are not sufficiently leached, soluble salts may build up in aggregate medium when water evaporates. The issue might potentially be exacerbated by the high concentration of soluble salts in irrigation water.

Symptoms: Excessive quantities of soluble salts in planting material might result in chemically induced drought. Consequently, despite appropriate watering, you may see plant withering. Dark green foliage, scorched and dead leaf edges, and root death are other indications. Monitoring/measuring the electrical conductivity (EC) of irrigation water, fertiliser solutions, and leachate may be used to detect the presence of soluble salts (a nutrient solution that has drained from the planting container).

Treatment: You may use clean water to leach soluble salts. First, locate the cause of the excessive soluble salts level and make the necessary corrections.

Nitrogen Deficiency

Causes of nitrogen deficit include inadequate fertilisation, nutritional imbalances, and excessive leaching. Light green leaves and general plant stunting are typical early signs of nitrogen shortage. Additionally, you might notice wilting, dead, or yellow leaf edges.

Detection: Checking the electrical conductivity (EC) of nutritional solutions might aid in avoiding nitrogen shortage. When EC levels are low or high, make adjustments.

Identify the cause and fix it to cure: This can include increasing the nitrogen content of nutritional solutions. It could also imply that there is an overabundance of an antagonistic nutrient in the nutritional solution.

Calcium Deficiency Cause: Calcium deficiency may be brought on by inadequate fertilisation, an unbalanced diet, or low pH. It also has to do with managing moisture, hot temperatures, and

little ventilation. Calcium is a movable nutrient that travels through the plant through water-conducting tissues. For water, fruit and leaves contend. High temperatures and low relative humidity might cause leaves to transpire more quickly. Fruit may become calcium deficient under this situation.

Symptoms: New plant growth with dark leaf edges or fruit bottoms are typical signs of calcium insufficiency. Tipburn in lettuce and blossom end rot in tomatoes and peppers are excellent instances of this. You may see brown dead patches on the leaves as the symptoms worsen.

Monitoring the medium and analysing the plants will help with detection.

5.0 to 7.0 is the ideal pH range for nutritional solutions. If necessary, apply fertiliser. In order to prevent lettuce from suffering from a calcium deficit, horizontal wind at a rate of 0.3 to 1 m/s at plant level may be introduced to greenhouses to disrupt the plant boundary layer and enhance transpiration. The important thing to remember in this situation is that consistent airflow is necessary for uniform plant development.

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CHAPTER - 10

HYDROPONIC SYSTEM ELEMENTS

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A hydroponic system's primary elements are:

1. Growing environment

Hydroponic plants are typically grown in inert medium that support the plant's weight and protect its root system. Growing media may substitute for soil, but it does not provide the plant with its own independent nutrients. Instead, the plant takes nutrients from the nutrient solution and obtains moisture via the porous medium [1]–[3].

Numerous growth mediums are pH-neutral as well, so they won't affect the pH balance of your nutritional solution. A bigger growing medium is necessary for the development of plants with a larger root system. Additionally, it shields the plants from any unfavourable external elements, such as bugs, heat, etc.

2. Air pumps and air stones

Submerged plants might soon drown if the water is not adequately aerated. Due to air stones, the nutritional solution reservoir is filled with tiny bubbles of dissolved oxygen. These bubbles also help to disperse the dissolved nutrients in the solution more evenly. The air stones don't make oxygen.

The job of the air pumps is to pump air and oxygen into the water, where it is subsequently delivered to plant roots. It aids in keeping the water's oxygen content at its ideal level. As a result of the water's circulation, microorganisms may be avoided. Hydroponically grown plants may be grown using common aquarium equipment like air pumps (aerators) and stones, which are easily found at pet supply shops [3]–[5].

3. Reservoir

The reservoir's purpose is to keep the nutrient solution in place. Pumping the fertiliser solution into the growth media is possible from the reservoir. In circles, this practise is repeatedly repeated. The potential exists that the plant roots may permanently suffuse the reservoir if this procedure is not repeated. Some hydroponic growers have used their reservoirs in inventive ways. Some people utilise empty buckets, while others use empty home storage containers.

But it would be beneficial to take the size, lid, and colour into account when selecting a reservoir for your hydroponic plant.

4. Tubes for delivery

The necessary nutrients are sprayed via delivery tubes in a certain direction so that they may reach the roots and subsequently be returned to the reservoir. Commonly used for this purpose are standard PVC tubes, vinyl tubing, and irrigation tubes for gardens. The tubes should be kept clear of obstructions at all times.

5. Growth lighting

For photosynthesis to occur, plants need light. It is thus essential for plant development. If the hydroponic system is exposed to natural sunshine, artificial or auxiliary lighting systems are not necessary. Otherwise, lighting systems with various colour spectrums like those of sunshine are used. For this, frequently used LED emitters are used.

This additional illumination is crucial, particularly in the winter when there is less sunshine.

There are four different kind of grow lights, and each has advantages and disadvantages.

LED (Light Emitting Diode)

LED lights are available in a variety of colours, styles, and sizes and are energy-efficient, strong, and long-lasting. Additionally, they provide a broad spectrum of light without producing a lot of heat. It does cost more up front than comparable light bulbs however.

Fluorescent lighting

These lamps have a mediocre efficiency. You should verify them before buying since some of them have a wide spectrum that includes red light while others just have a blue-green range. Fluorescent lighting has the drawback that although they use more energy, they don't last as long as LED.

Use of incandescent lighting

The least expensive choice is incandescent lighting, but it is less lasting and less energy-efficient than the other alternatives.

Sodium at high pressure

Despite using an outdated technology, this lamp produces a lot of light. Though part of its light is useless to plants, it generates a lot of heat and is excellent for large-scale systems. The best types of water for hydroponic gardening systems are:

Since it doesn't contain any dangerous toxins, it's the safest option, but it's also expensive. It's fortunate that you can add it to certain treated tap water to save expenses and achieve a healthy pH level. It describes the procedure of filtering water to eliminate impurities and molecules using a semi-permeable or partly permeable membrane. Despite being efficient, this solution is expensive to develop and wastes water. This choice is also great for plants since the filtering process removes the potentially dangerous particles. If treated, you may also utilise rainfall and well water. The following step is a reservoir where you'll place the water after selecting the water to utilize,¹⁷ nutrients are necessary for plants to develop properly and flourish. Only carbon, hydrogen, and oxygen are available to plants in a hydroponic system. Nitrogen, phosphorus, and potassium are essential for plants. They are thus regarded as macronutrients. If you've ever gardened outside, you're likely acquainted with utilising compost or commercial fertiliser to provide your plants these nutrients. Traditional soil-based agricultural techniques seldom worry about other nutrients since many of these essential components are already present in the soil. However, with hydroponics, additional nutrients are needed in addition to nitrogen, phosphorous, and potassium.

- Calcium
- Magnesium

- Sulfur
- Manganese
- Iron
- Molybdenum
- Copper
- Zinc
- Boron
- Chlorine
- Nickel

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CHAPTER - 11

FUTURE OF HYDROPONICS

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For plants, soil is often the best growth medium. For a plant to develop successfully, it offers anchoring, nutrients, air, water, etc. But sometimes, soils may impose significant obstacles for plant development. Nematode and disease-causing organism presence, unfavourable soil compaction, poor drainage, deterioration from erosion, etc. are a few of them. Additionally, typical soil-based agricultural cultivation, or "open field agriculture," is challenging since it requires a lot of acreage, labor-intensive work, and water. Additionally, in certain regions, such as urban areas, there isn't any soil suitable for agricultural growth, and in other places, there aren't many fertile cultivable arable lands accessible because of poor topographical or geographical characteristics. Another significant issue that has recently arisen is the challenge of finding labour for traditional open field agriculture. Such conditions allow for the effective introduction of soilless cultivation [1]–[3].

The need to enhance agriculture production as much as feasible in the nation is driven by the need to provide food for the nation's expanding population as well as the need to achieve self-sufficiency in agricultural output and food safety. In this regard, quantitative and qualitative control of soil and metre resources is seen as the primary foundation for agricultural output. In Iran, issues with sodium, salinity, and bilge of soil affect a disproportionate amount of the arable land. Given these requirements, it is imperative to adopt new ideas and create conditions that are better suited to meeting a plant's nutrient requirements. The manufacture of agricultural goods has received particular focus in recent years. All varieties of decorative flowers, vegetables, fruits, and medicinal plants may be grown in controlled environments (green houses), particularly in soilless plantation systems or hydroponics [4]–[6]. This technique may be used to raise a wide range of fruits and vegetables.

Leafy Vegetables

Many other leafy greens, including chard, spinach, and cabbage, as well as lettuce, thrive in hydroponic greenhouses. In fact, any leafy crop may be produced in a hydroponic system. These veggies are grown in a hydroponic substrate system.

Vining Plants

As long as they have enough support, vining plants like tomatoes, cucumbers, and peas thrive in hydroponic environments. As they develop, they are wrapped around a vertically strung thread to provide as support. A hydroponic farm can successfully cultivate peppers. These plants are often produced using an aeroponic or hydroponic substrate system. Root vegetables may thrive in a hydroponic greenhouse, and they often do best in a big container with plenty of deep channels that give the roots opportunity to expand. Channels must be 8 inches deep for bigger crops like potatoes, but just 3 inches deep for smaller crops like carrots. These crops are often grown using an aeroponic technique.

Using the current type of agriculture known as hydroponic plantations, the distribution and delivery of nutrients to the plants may be totally regulated. The majority of studies indicate that the hydroponic foundation should be easy to drain, have enough ventilation, good ability and capacity to save water, be free of harmful components and weeds, and be available for purchase for a fair price. Additionally, it is suggested to choose organic sources rather than synthetic ones for your foundation. Hydroponics has various advantages over soil-based plantations, including outstanding performance, a low demand for labour force, and simplicity of usage, although needing significant expertise and a sizable investment. Our existing agricultural system is capable of handling a massive task: by 2050, food production would need to expand by nearly 70% in order to fulfil the caloric demands of a population of 9.8 billion people, 68% of whom are expected to live in cities. By 2050, we would not have reached this level of growth even if we projected a linear increase in yield from the agricultural production of the previous five decades.

Traditional agriculture consumes astronomically large amounts of resources. Intensification and the expansion of the land used for food production have been seen as the only viable options to meet these rising food demands since most crop production has already been pushed to its genetic and chemical limits (a significant increase in fertiliser or pesticide use will not sufficiently increase yields). Around the world, agriculture accounts for 70% of water use, mostly as a result of irresponsible irrigation techniques. Food is now grown on 38% of the planet's non-frozen land. If current trends continue, by 2050, 593 million hectares of land would need to be converted to agriculture in order to provide the predicted calorie demands of the whole world population. The required amount of land is about twice the size of India. Many important ecosystems are in danger of being entirely destroyed due to this viewpoint, particularly those that are crucial to preserving the already unbalanced levels of carbon dioxide in our atmosphere.

The bulk of the world's biodiversity and one of the planet's most important ecosystems, the rainforest, are being swiftly converted into industrial agricultural monocultures. The loss of global biodiversity and human carbon emissions are both significantly influenced by deforestation. The WWF discovered in 2014 that owing to human exploitation of the earth's resources, we had already lost 52% of the richness of our world's vertebrate species. The burning of fossil fuels was shown to be the main source of anthropogenic carbon dioxide emissions, with deforestation coming in second. Ending the widespread devastation of vital ecosystems that is causing a considerable loss in biodiversity and disruption of ecosystem processes is necessary. Along with many other effects, climate change affects agricultural production by creating drier climates in already dry regions and wetter climates in already wet regions. In arid regions of the globe, these consequences will simply make the food insecurity worse. In spite of the fact that clearing land for agricultural cultivation is done to help feed the world's population, there are significant social and environmental costs.

As seen by the new Coronavirus's quick evolution, these tradeoffs have already had a significant impact on our society (COVID-19). The COVID-19 epidemic has increased human awareness of the negative consequences of our growing interaction with formerly untamed animals. The necessity for additional agricultural land to sustain our expanding human population is a major factor in this intrusion into the natural environment. The probability of more contagious zoonotic illnesses appearing in our lifetimes will rise when ecotones between wild areas and our farmed fields are created. It will be unavoidable that further cases of mass

infection and devastation by zoonotic diseases will take place if our present agricultural trajectory is not altered. This is by no means an entire list of the reasons why we must discover alternatives to the agricultural system we now use to fulfil the rising need for food. Many of the negative effects of the world's current agricultural issues may be addressed via hydroponic farming.

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CHAPTER - 12

DISADVANTAGES OF HYDROPONIC FARMING

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The benefits of hydroponics are clear to perceive. But there are some clear drawbacks. As with everything, it's critical to comprehend the cons to prevent unpleasant surprises.

1. Costly to set up

A hydroponics system is more costly to buy and construct than a conventional garden. Costs vary based on the kind, size, and whether the system is prefabricated or assembled from separate components to create a bespoke design [1]–[3].

2. Susceptible to blackouts

The many parts of passive and active hydroponics systems, including grow lights, water pumps, aerators, fans, etc., are all powered by electricity. Consequently, the whole system will be impacted by a power loss. If a power outage in an active system is not observed by the grower, it might be harmful to the plants.

3. Needs ongoing maintenance and monitoring

Compared to conventional plant cultivation, hydroponics demands a greater degree of oversight and micromanagement. All system components lights, temperature, and numerous facets of the nutrient solution, such as pH and electrical conductivity need regular attention to create a meticulously regulated growth environment. In order to avoid accumulation and clogging, the nutrient solution must also be flushed and changed on a regular basis.

4. Water-related diseases

Since hydroponically grown plants are cultivated in water rather than soil, the prevalence of waterborne infections is much greater. Infections may swiftly spread across the growing system as a whole, impacting the whole collection of plants, due to the system's continual water circulation. In severe circumstances, a waterborne illness may quickly eliminate all the plants in a hydroponics system [4], [5].

5. Plants experience issues more rapidly.

The soil shields the roots from sudden temperature fluctuations, deters disease and insect invasion, and releases and absorbs nutrients on a regular basis. Plants produced in hydroponic systems respond poorly to issues like nutrient deficits and illness much more quickly since there is no soil to serve as a buffer.

6. Time-intensive

While hydroponic farming may seem practical and easy, it still takes a little bit of time. It is possible to overlook the plants growing in the soil for days or even weeks since nature and the soil have properly balanced everything. With hydroponics, this is not the case. Regular water replacement is necessary, and you should keep an eye on the plants to make sure they're doing well.

7. Needs Some Experience

The hydroponic farming method relies on a variety of tools that call for the right training. The plants won't develop or flourish to the extent that you would want them to unless you know how to use this equipment. Even the smallest error may have a significant impact on plant development, almost damaging your hydroponic system. Because of this, it is crucial that you get acquainted with the tools and methods used in this kind of farming.

8. Water and electricity risks

The two main components of hydroponic gardening are water and power. Therefore, the hydroponic system won't grow unless you have enough water or reliable energy. You must take the necessary safety measures while growing plants in this system to prevent any interruptions in the development process.

9. System failure risks

If you depend on electricity to run your complete hydroponic system, you need take safety precautions in case of blackouts or dimouts. It is highly necessary to take this precaution even before you go on with a hydroponic system since the system won't run owing to the absence of energy supply, therefore drying up the plants.

10. Discussions Regarding Organic Nature

There has been a lot of discussion and consideration over the last several years over whether hydroponic gardening is really an approved organic farming technique. Due to the fact that hydroponically produced plants do not have access to the same microbiomes as those found in soil, several farmers have questioned whether such plants can really be certified as organic. However, during the last ten years, individuals from all over the world have grown hydroponically grown tomatoes, lettuce, and other green crops. This kind of farming has previously been used and successfully carried out in nations like Australia, the US, and the Netherlands. It has ultimately provided nourishment for a large number of people. It is important to remember that no agricultural technique will ever be flawless. Compared to hydroponics, there will be insect and pesticide hazards even if the plants are grown in soil. For this reason, certain organic farming techniques are also recommended for hydroponic growers. For instance, some gardeners use organic growth materials like coco coir or worm casting to provide the plants the necessary Microbiomes.

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